

MILLING PROMOTION

HIGH-FEED //
SINGLE & DOUBLE-SIDED
DNT-2024-04



WORKHOLDING • INDEXABLE MILLING • POWER TOOLS



Get **FREE** High-Feed Cutter Bodies!

Put our indexable High-Feed tooling to the test and see why shops turn to DAPRA to maximize feed rates. For a limited time, score major savings across both our Single- and Double-Sided Insert platforms.

FREE END MILL or MODULAR HEAD

- up to 3/4" OD when you buy 50 inserts*
- 1"+ OD when you buy 70 inserts*

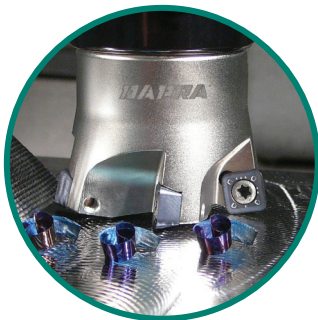
- OR -

FREE SHELL MILL

- of any size when you buy 10 inserts per pocket*

Use promo code **PRO-HF2024**.

* Inserts **must** fit the selected free cutter – you may mix-and-match edge types and coatings.



CHALLENGE US

to unlock additional savings when you test DAPRA High-Feed tools against your current solution. Scan the QR to initiate the challenge! Or visit dapra.com/HFapp.



Download our High-Feed catalog pages for full specifications, speeds and feeds and more. dapra.com/HFcat

Pertains to single-sided and double-sided High-Feed / VAPOR™ family products only.

Promo ends 6/30/2024. Subject to change without notice. See dapra.com/promos for additional terms.



Medical



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Rail



Oil and Gas



Steel



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Pocket

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SINGLE-SIDED INSERT PLATFORM

CUTTER BODIES



END MILLS
1/2" - 1 1/2"

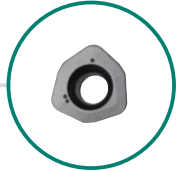


SHELL MILLS
2" - 6"



MODULAR HEADS
3/4" - 1 1/2"

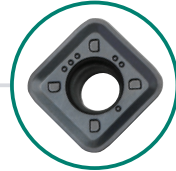
INSERTS



8MM IC



10MM IC



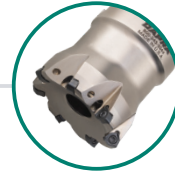
12MM IC

DOUBLE-SIDED INSERT PLATFORM

CUTTER BODIES



END MILLS
1/2" - 1 1/2"

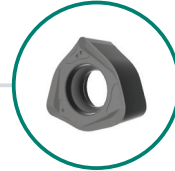


SHELL MILLS
1 1/2" - 2"



MODULAR HEADS
3/4" - 1 1/4"

INSERTS



6MM IC

HIGH-FEED CUTTER BODY PART NUMBERING:

DTMSM150-050-R2-6C

PLATFORM	TOOL TYPE	OD	TOOL SPECIFIC	SERIES	# OF FLUTES
DTM = Double-Sided HF = Single-Sided	SM = Shell Mill EM = End Mill	150 = 1.500"	Shell Mill = Arbor Dia. End Mill = Effective Length MOD = Modular	R2 = 6mm or 8mm R3 = 10mm R4 = 12mm	"C" denotes coolant thru tool

HIGH-FEED INSERT PART NUMBERING:

DTM-06-D-DMM25-IN

PLATFORM	SIZE (MM IC)	EDGE TYPE	GRADE	COATING
DTM = Double-Sided RF = Single-Sided		D = High-Shear T = T-Land F = Heavy T-Land		

MILLING PROMOTION

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WORKHOLDING • INDEXABLE MILLING • POWER TOOLS



Single-Sided Insert Platform – 8mm Series

8mm Series Cutter Bodies

Type	EDP	Description	OD	Min. Insert Purchase Required	Free Tool Savings
End Mills	60000	HFEM050-150-R2-1	0.500"	50	\$251.71
	60010	HFEM050-250-R2-1	0.500"	50	\$280.06
	60020	HFEM063-200-R2-1	0.625"	50	\$266.72
	60030	HFEM063-300-R2-1	0.625"	50	\$314.06
	60040	HFEM075-200-R2-2	0.750"	50	\$305.98
	60050	HFEM075-300-R2-2	0.750"	50	\$329.76
	60060	HFEM100-250-R2-3	1.000"	70	\$292.18
	60070	HFEM100-450-R2-3	1.000"	70	\$330.23
Shell Mill	60380	HFEM200-075-R2-7C	2.000"	70	\$449.15
Modular Heads	60200	HFEM075-MOD-R2-2C	0.750"	50	\$352.16
	60210	HFEM100-MOD-R2-3C	1.000"	70	\$338.25

8mm Series Inserts

EDP	Description
11000055	DTM-06-D-DMM25-IN
74185	DTM-06-T-DMK30-HM
74085	DTM-06-T-DMK15-HM
74285	DTM-06-T-DMP25-HM
74160	DTM-06-T-DMK30-GLH
74060	DTM-06-T-DMK15-GLH
11000054	DTM-06-D-DMM25-UHT
74260	DTM-06-T-DMP25-GLH

Single-Sided Insert Platform – 10mm Series

10mm Series Cutter Bodies

Type	EDP	Description	OD	Min. Insert Purchase Required	Free Tool Savings
End Mills	60300	HFEM100-250-R3-2	1.000"	70	\$257.48
	60310	HFEM100-450-R3-2	1.000"	70	\$289.12
	60320	HFEM125-300-R3-3	1.250"	70	\$347.55
	60330	HFEM125-500-R3-3	1.250"	70	\$399.51
	60340	HFEM150-350-R3-3	1.500"	70	\$431.84
	60350	HFEM150-550-R3-3	1.500"	70	\$484.95
Shell Mills	60400	HFEM200-075-R3-5C	2.000"	50	\$398.87
	60410	HFEM300-100-R3-6C	3.000"	60	\$538.06
Modular Heads	60500	HFEM100-MOD-R3-2-C	1.000"	70	\$284.04
	60510	HFEM125-MOD-R3-3C	1.250"	70	\$345.47
	60520	HFEM150-MOD-R3-3C	1.500"	70	\$351.70

10mm Series Inserts

EDP	Description
63590	RF-10-F-DMK30-TCI
63194	RF-10-D-DMK35-HM
63490	RF-10-T-DMP25-TCI
63390	RF-10-T-DMK30-TCI
63285	RF-10-D-DMP25-TCI
63560	RF-10-F-DMK30-GLH
63060	RF-10-D-DMK25-GLH
63260	RF-10-D-DMP25-GLH
63185	RF-10-D-DMK30-HM
63360	RF-10-T-DMK30-GLH
63160	RF-10-D-DMK30-GLH
63460	RF-10-T-DMP25-GLH
63385	RF-10-T-DMK30-HM
63195	RF-10-D-DMK35-IN
63190	RF-10-D-DMK30-TCI
63296	RF-10-T-DMK15-HM
63292	RF-10-T-DMK15-GLH
63485	RF-10-T-DMP25-HM
63487	RF-10-T-DMP25-TS
63395	RF-10-T-DMK30-TS
63297	RF-10-T-DMK15-TS
63090	RF-10-D-DMK25-TCI
63298	RF-10-T-DMK15-TCI
63187	RF-10-D-DMK30-TS
63595	RF-10-F-DMK30-TS



Download our High-Speed catalog pages for full specifications, speeds and feeds and more.
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Single-Sided Insert Platform – 12mm Series

12mm Series Cutter Bodies

Type	EDP	Description	OD	Min. Insert Purchase Required	Free Tool Savings
End Mills	60600	HFEM125-300-R4-2	1.250"	70	\$411.05
	60610	HFEM125-500-R4-2	1.250"	70	\$411.05
	60620	HFEM150-350-R4-3	1.500"	70	\$438.76
	60630	HFEM150-550-R4-3	1.500"	70	\$507.99
Shell Mills	60700	HFSM200-075-R4-4C	2.000"	40	\$421.44
	60710	HFSM200-075-R4-5C	2.000"	50	\$415.85
	60720	HFSM250-100-R4-5C	2.500"	50	\$472.25
	60730	HFSM300-100-R4-6C	3.000"	60	\$575.88
	60740	HFSM400-150-R4-8	4.000"	80	\$664.67
	60750	HFSM500-150-R4-8	5.000"	80	\$786.31
	60760	HFSM600-200-R4-9	3.000"	90	\$790.93



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12mm Series Inserts

EDP	Description
64094	RF-12-D-DMK35-HM
64090	RF-12-D-DMK30-TCI
64390	RF-12-T-DMP25-TCI
64060	RF-12-D-DMK30-GLH
64690	RF-12-F-DMK30-TCI
64660	RF-12-F-DMK30-GLH
64360	RF-12-T-DMP25-GLH
64192	RF-12-T-DMK15-GLH
64260	RF-12-T-DMK30-GLH
64160	RF-12-D-DMP25-GLH
64695	RF-12-F-DMK30-TS
64685	RF-12-F-DMK30-HM
64290	RF-12-T-DMK30-TCI
64085	RF-12-D-DMK30-HM
64095	RF-12-D-DMK35-IN
64125	RF-12-D-DMP25-HM
64285	RF-12-T-DMK30-HM
64196	RF-12-T-DMK15-HM
64385	RF-12-T-DMP25-HM
64087	RF-12-D-DMK30-TS
64295	RF-12-T-DMK30-TS
64198	RF-12-T-DMK15-TCI
64197	RF-12-T-DMK15-TS
64395	RF-12-T-DMP25-TS
64062	RF-12-D-DMK30-IN
64185	RF-12-D-DMP25-TCI

VAPOR™ Double-Sided Insert Platform – 6mm Series

6mm Series Cutter Bodies

Type	EDP	Description	OD	Min. Insert Purchase Required	Free Tool Savings
End Mills	72000	DTMEM050-150-R2-1C	0.500"	50	\$186.39
	72005	DTMEM050-250-R2-1C	0.500"	50	\$206.70
	72010	DTMEM063-200-R2-2C	0.625"	50	\$207.70
	72015	DTMEM063-300-R2-2C	0.625"	50	\$233.09
	72020	DTMEM075-200-R2-3C	0.750"	50	\$251.86
	72025	DTMEM075-300-R2-3C	0.750"	50	\$274.72
	72030	DTMEM100-250-R2-4C	1.000"	70	\$318.88
	72040	DTMEM100-250-R2-5C	1.000"	70	\$335.11
	72045	DTMEM100-450-R2-5C	1.000"	70	\$352.89
	72050	DTMEM125-300-R2-5C	1.250"	70	\$347.81
	72060	DTMEM150-350-R2-6C	1.500"	70	\$394.51
	72065	DTMEM150-550-R2-6C	1.500"	70	\$440.23
	Shell Mills	72100	DTMSM150-050-R2-6C	1.500"	60
72105		DTMSM200-075-R2-7C	2.000"	70	\$545.35
Modular Heads	72200	DTMEM075-MOD-R2-3C	0.750"	50	\$289.96
	72205	DTMEM100-MOD-R2-4C	1.000"	70	\$349.36
	72206	DTMEM100-MOD-R2-5C	1.000"	70	\$378.29
	72210	DTMEM125-MOD-R2-5C	1.250"	70	\$396.06

6mm Series Inserts

EDP	Description
11000055	DTM-06-D-DMM25-IN
74185	DTM-06-T-DMK30-HM
74085	DTM-06-T-DMK15-HM
74285	DTM-06-T-DMP25-HM
74160	DTM-06-T-DMK30-GLH
74060	DTM-06-T-DMK15-GLH
11000054	DTM-06-D-DMM25-UHT
74260	DTM-06-T-DMP25-GLH

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